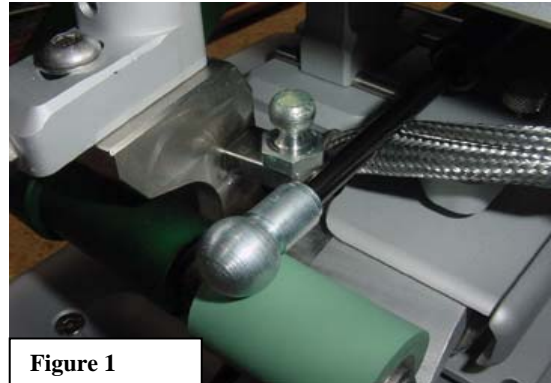


ACRYLIC TAPE ATTACHMENT KIT INSTALLATION INSTRUCTIONS

Wedge/Wedge Housing Installation:

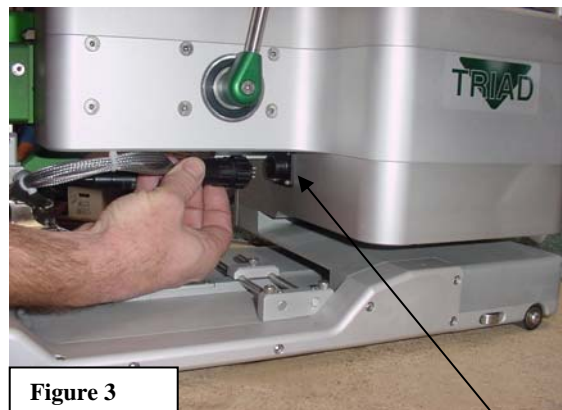
1. Remove only the front most safety clip from the gas shock. Pull up on the front end of gas shock to dislodge from the ball end retainer, as shown in figure 1.



2. Remove the mounting screw to allow for removal of existing wedge housing. Slide the housing back along the green boss, to completely remove unit, as shown in figure 2.



3. Disconnect wedge plug from chassis socket, as shown in figure 3. Unfasten both screws that secure wedge to hanger bracket and remove wedge. See figure 4. Carefully remove lead heater bracket from wedge. **Be careful not to twist or damage steel braid wire covering.**



4. Install new wedge to the wedge hanger with the lead bracket under the longer of the two screws. Tuck the leads in as close to the wedge hanger as possible and crimp the lead bracket tabs around the leads to hold them in place, as shown in figure 4 and 5.

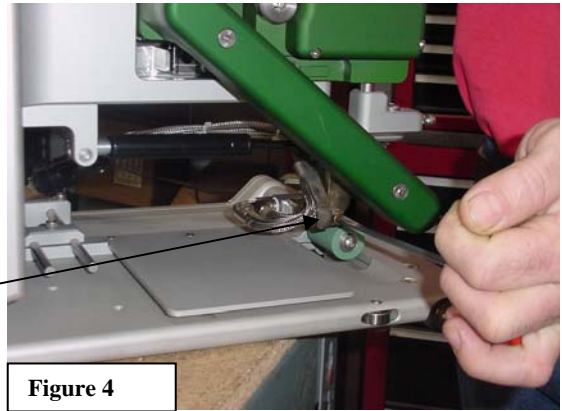


Figure 4

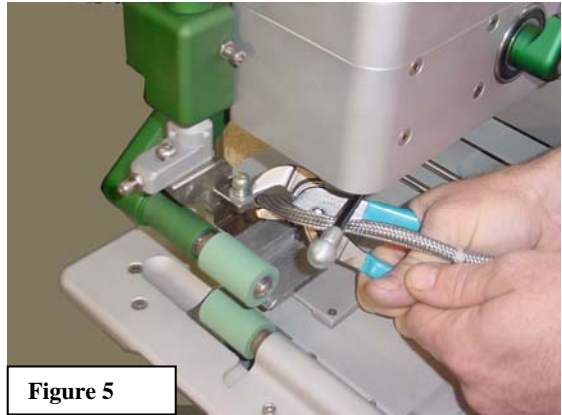


Figure 5

5. Slide the wedge housing in place around the new wedge and over the boss provided for the slot in its hanger, as shown in figure 6. Put the mounting screw in place.

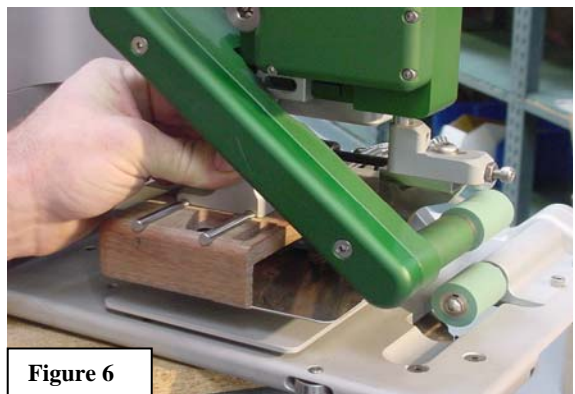


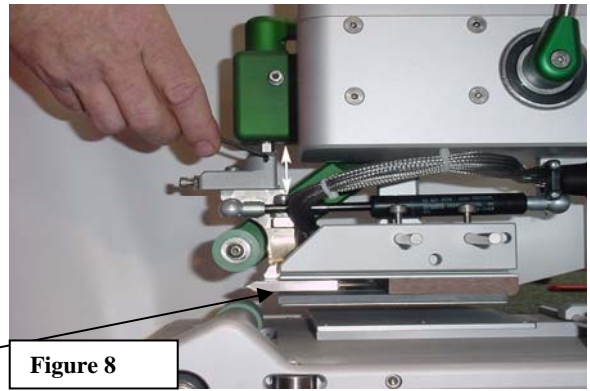
Figure 6

6. Loosen wedge adjustment hub set screws, figure 7.



Figure 7

7. Position the wedge either centered or slightly above center, by moving the adjustment hub up or down on its shaft. Retighten the screws, as shown in figure 8.

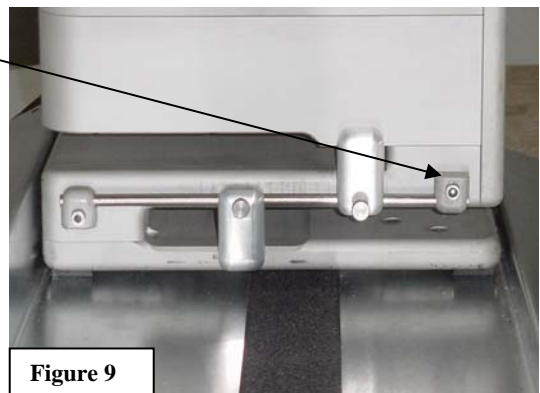


*****MAKE SURE THE WEDGE CAN MOVE FREELY*****

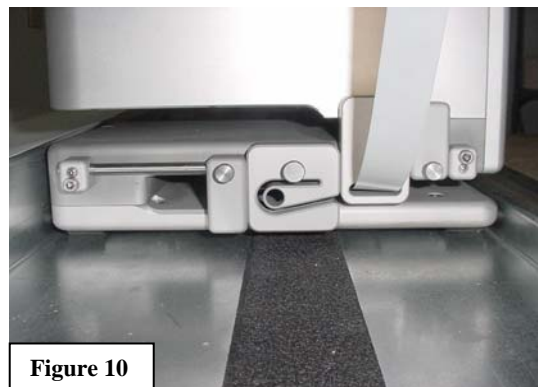
8. Secure the gas shock to its ball stud and replace the safety clip.
9. Adjust wedge as need. Refer to Wedge Adjustment Supplement provided for instructions.

Front Tape Guide Installation:

1. Remove screw and block.

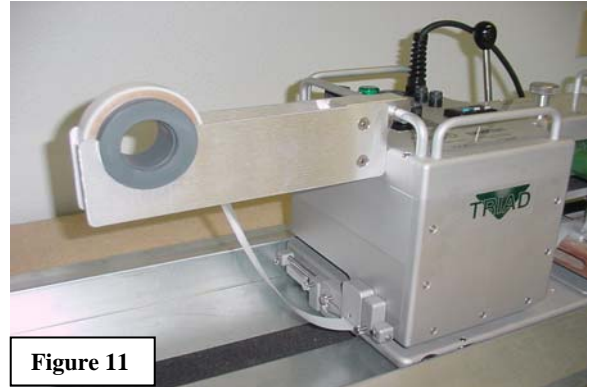


2. Remove standard front upper material guide and replace with New front tape guide. Orientation as shown.
3. Locate guide as shown in figure 10 (this is an approximate adjustment.)



Tape Dispenser Installation:

1. Hang tape dispenser on top rail and align tape to front guide, as shown in figure 11.
2. Tighten down thumbscrew to prevent movement of unit.



Acrylic Tape Path Details:

1. Insert tape into tape guide slot, as shown in figure 12.
2. Run tape over guide rods and feed tape into wedge housing slot, as shown in figure 13. Be careful not to twist tape.
3. Tape should exit front of wedge housing slot as shown in figure 14.

